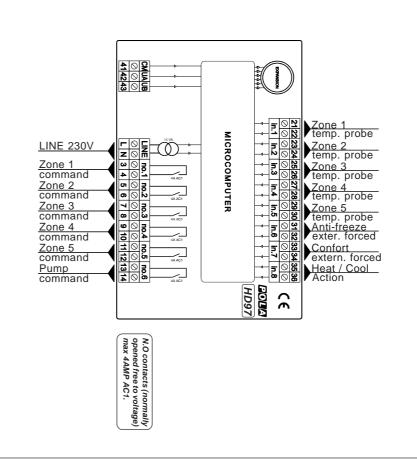


As it is company policy to continually improve the products the Manufactures reserve the right to make any modifications thereto without prior notice. They cannot be held for any damage due to malfunction.







INSTALLATION

For a correct installation, follow the instructions below very carefully.

You are recommended to install the controller properly so that it complies with current regulations, and also to use a max 4Amp.F fuse to prevent the relay output contacts from getting damaged and ensure they stay in perfect running order.

How to connect the sensors

To mount the **SA** temperature probe make a hole in a blanking plate (any blanking plate model) with a 10mm drill, and fix the temperature probe in to the plate using the nutprovided.

Connect the provided sensors as shown in the diagram (see following page).

For remote connections use a standard 0.5-square millimetre two-pole wire for each sensor, taking great care over the connections, by insulating and sealing the joins carefully.

-O.C.- is displayed when the temperature sensor wiring is open, -S.C.- is displayed when the temperature sensor wiring is short circuit.

How to connect the line

Connect line on terminals L-N.

How to connect the contacts

Connect terminals 3-4...13-14 on the terminal block (contacts up to 4AMP.AC1) to the loads as shown in the diagram (see overleaf).

Program's external influence.

State's external influence:

Anti-freeze, Economy or Confort state can be connected for each single zone (MODE key), or for all zones by an external contact (31-32 external contact closed to Anti-freeze forced condition, 33-34 external contact closed to Confort forced condition; in the case of wrong closing of two or three contacts, Anti-freeze state is forced).

In COOL condition (35-36 contact closed) forcing Anti-freezer state the zones set off completely. When a state is forced the relative MODE lamp is flashing.

Actioning's external condition:

HEAT or COOL function can be determined to the state of 35-36 terminals.

- 35-36 terminals open: HEAT working (HEATING)
- 35-36 terminals closed: COOL working (COOLING).
- Relative TYPE lamps view the inserted state.

MAIN SETTINGS (Run mode)

ZONE KEY: ZONE'S TEMPERATURE VIEW. Press **ZONE** several time to move to the required Zone:

on display the Selected zone's temperature will appear. **ZONE** lamp will view the selected zone (*1).

1..5 **ACTION** lamp will indicate if the zone is in Automatic (**AUTO**), in manual (**MAN**). ZONE and if the relay's zone is on (ON).

MODE lamp will indicates if the zone is in ANTI-FREEZE, ECONOMY or in CONFORT.

MODE KEY: ZONE'S WORKING MODE.

When the required zone is selected, (ZONE key) press MODE to choose the zone's working mode: Press MODE:

Ĭ MODE

This message refering to the set condition, will be displayed:

- Auto = Automatic,
 - *Conf* = always On Confort,
 - *Econ* = always On Economy,
- Anti = always On Anti-freeze.

Press + or - to select, press MODE to confirm.

TEMP KEY: ZONE'S TEMPERATURE SETTING.

- When the zone to program is selected (**ZONE** key), press **TEMP** to set the 2 levels of zone's temperature.
- ľ **ConF** message will be displayed instead of the ° Set Confort value.
- Press + or to modify, press **TEMP** to confirm. TEMP

At this point *Econ* message will be diplayed instead of the °Set Economy value. Press + or - to modify, press **TEMP** to confirm.

Anti-freeze temperature is the same on all zones, and it's possible program it in COSt.

PERIOD KEY: ZONE'S DAILY PERIOD SETTING.

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2	n
2	D

When the required zone is selected, (ZONE key) press PERIOD to set the daily etting's periods of the zone:

- *n.PEr* message will be displayed instead of the *Numper* Press + or to modify, press **PERIOD** to confirm. **D.PEr** message will be displayed instead of the Number of daily period setting².

 - Press + or to modify, press **PERIOD** to confirm.
 - At this point **On-1** message will be diplayed instead of the
 - Start hours and minutes of the first period of Confort.
 - Press + or to modify, press **PERIOD** to confirm.
 - At this point oF-1 message will be diplayed instead of the

Stop hours and minutes of the first period of Confort.

- Press + or to modify, press **PERIOD** to confirm.
- Settings operation goes on to the last selected period of the day, after that HD97 returns in normal operation.

You can press **ZONE** to escape and return to the *Run Mode*.

PERIOD KEY: ZONE'S WEEKLY PERIOD SETTING.



When the required zone is selected, (**ZONE** key) press **PERIOD** to set the zone weekly (if the chronothermostat can program weekly, see COSt, **Prog** function): **dAy.1** message will be displayed instead of the *Number of the first day of the week*. Press **PERIOD** to confirm (otherwise press + o - to increase the days of week, after press **PERIOD** to confirm): **n.PEr** message will be displayed instead of the *Number of the first day of the week*².

Press + or - to modify, press PERIOD to confirm.

At this point **On-1** message will be diplayed instead of the

Start hours and minutes of the first period of Confort.

Press + or - to modify, press $\ensuremath{\text{PERIOD}}$ to confirm.

At this point oF-1 message will be diplayed instead of the

Stop hours and minutes of the first period of Confort.

Press + or - to modify, press **PERIOD** to confirm.

Settings operation gpes on to the last selected period of the day, after that it turns to the next day (*dAy.2*).

So proceede such as already explained or press **COPY** to copy previous day settings.

At the end of *dAy.7* (last day of the week) **HD97** returns in normal operation. You can press **ZONE** to escape and return to the *Run Mode*.

COPY KEY: VIEWING OF HISTORICAL LOGGED DATA

					key) press	001 1
	message	display	ed inst	tead of th	ne	

Yesterday worked hours.

Press **COPY**: *tot.h* message will be displayed instead of the *Total worked hours.*

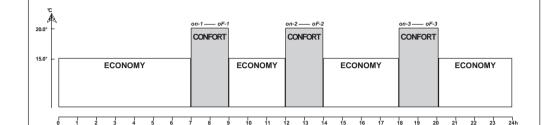
Press **COPY**: **t.**___ message will be displayed instead of the *Minimum temperature recording in the previous day*. Press **COPY**: **tine**_ message will be displayed instead of the *Minimum temperature time recording in the previous day*. Press **COPY**: **t.-** - message will be displayed instead of the *Maximum temperature recording in the previous day*. Press **COPY**: **tine**- message will be displayed instead of the *Maximum temperature recording in the previous day*.

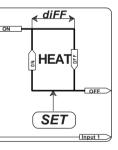
Press **COPY** to escape and return to the *Run Mode*.

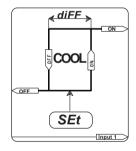
To clear these values press **COPY** key more than 5 seconds (**CAnC** message will be displayed).

Working diagrams

Example of daily programming for number 3 Confort periods (*n.Per=***3**) Out of the Confort periods an Economy condition is enabled. For a weekly programming execute a *dAY.1* (monday) to *dAY.7* (Sunday) setting.







Differential action is symmetric to SET. HEAT or COOL function can be determined to the state of 35-36 terminals. 35-36 terminals open: HEAT working (HEATING) 35-36 terminals closed: COOL working (COOLING).

PRESET PROGRAMS



This processor is just programmed with the following (variable) settings. To return to these settings at any time:

Power off the processor, press **TIME** key and keep it pressed giving power on:

boot message will be displayed (release now TIME key).

"HAND" MODE



In some start-up conditions may be useful to work in "hand" mode: Power off the processor, press **TEMP** key and keep it pressed giving

power on: *Hand* message will be displayed (release now **TEMP** key). Push + until is displayed number required to be handed (see table *State*

indication lamps) and push **TIME** for activating relay. Pushing again + to increase relay number previous relay is disactivated. You can press **TEMP** to escape and return to the *Run Mode*.

STATE INDICATION LAMPS

The lights situated at the bottom of the display show the state of the various relays as set out below.					
Lamp.	State	N ° Relay	Contact		
AUTO	Zone selected in Automatic mode				
MAN	Zone selected im Manual mode				
ON	Zone's selected relay on				
1	Zone 1 selcted	1 (ON)	3-4		
2	Zone 2 selcted	2 (ON)	5-6		
3	Zone 3 selcted	3 (ON)	7-8		
4	Zone 4 selcted	4 (ON)	9-10		
5	Zone 5 selcted	5 (ON)	11-12		
PUMP	Pump 1 on ^{*1}	6 (ON)	13-14		
ANTIG	Zone selected in Anti-freeze mode *2				
ECON	Zone selected in Economy mode				
CONF	Zone selected in Confort mode *2				
HEAT	Heat action *3				
COOL	Cool action ^{*3}				

*1) Flashing lamp during pump's inserction delay (see COSt *dEL.P* function).

- *2) Flashing lamp if Anti-freeze or Confort condition is forced externally (see *Program's external influence*).
- ***3**) See Program's external influence.

TIME KEY: CLOCK SETTINGS.

Press **TIME** to enter in the time's setting:

on display will appear the current Hour and minutes (**hh.mm**).

Press + or - to modify, press **TIME** to exit.

On display will appear the Day of week (**d=**).

Press + or - to modify , press **TIME** to exit.

PERIOD+TIME KEY: HOLIDAY FUNCTION.



TIME

Press **PERIOD** together **TIME** key to force a certain period of Anti-freeze condition on all the zones, without changing settings (Holiday condition). Flashing value of count-down is displayed during this condition. The program begins with h=1 (hours) and can be changed to lower from

n=59 (minutes) down to n=1 and over from h=2 to h=95 and over d=4 (days) up to d=99. Press + or - to modify.

After this time is elapsed **HD98** returns in automatic working mode You can press **ZONE** to escape and return to the *Run Mode*.

(*1) Pressing for more than 1 second ZONE key HD97 will enter in Scan mode: on display will appear in sequence for a period of 2 seconds each zones. To return in normal mode press one of the different function keys.

*(2) Maximum *n.PEr=6*.

For example setting *n.Per* = 3, there will be 3 periods daily of Confort and so: The time of beginning and ending of 1stConfort period, will be set *On-1* and *oF-1*, The time of beginning and ending of 2ndConfort period, will be set *On-2* and *oF-2*, The time of beginning and ending of 3rdConfort period, will be set *On-3* and *oF-3*, Out of these periods Economy condition will be actuated.

WORKING LIKE DAILY/WEEKLY SWITCH.



HD97 can be used as general pourpose daily/weekly programmer for lights or other.

In this case instead of temperature sensor **SX** connect a wire bridge on terminals (on display appear **-S.C-** message).

Program settings in order that Confort period coincides with "on" required periods.

Lamp Confindicates "on" condition, lamp Anti and Econ indicates "off" condition of zone.

A zone works in this mode:

- It doesn't activate pumps.
- It doesn't implement holiday function.

COST PROGRAMMING (System constants)



These settings refer to the mode of operation of the system and must be made on initial start-up. Press together -/+/ZONE 1..5 for at least one second: the message *C.O.S.t.* will be displayed.

The COST messages are displayed in sequence if you press + to go forward or - to go back.

When you reach the messagge required (see table below) press **TIME** to confirm: set value of this variable will be displayed.

Press + or - to set a new value and then **TIME** to confirm: the next system constant will then appear.

You can press **ZONE 1..5** to escape and return to the *Run Mode*.

Mess.	Value	Meaning	Note
ProG	=1	Daily program (=1) or weekly program (=2)	*1)
CYCL	=1	Five zones setting mode	*2)
Anti	7.0 °	° Set Anti-freeze on 5 zones	*3)
Loc	=5	Number of zones able to work	*4)
tYPE	=1	Type of actioning (=1 normal, =2 with optimization)	*5)
tinE	1h	Maximum hours of optimization intervent	*6)
del.P	0"	Delay pump inserction in seconds	*7)
diFF	0.2 °	°C Zone 15 differential	*8)

*1) PERIOD key setting mode depends on this setting:

- =1 : Daily programming
- =2 : Weekly programming.
- *2) CYCL =1: the zones are individually settable (you can program 5 zones in each different mode from one to the other).

CYCL =2: only Zone 1 period is settable, the other works referring to this zone. In this mode trying to enter in period setting of zones 2 to 5 **no.oP** message will appear.

- *3) Anti-freeze temperature setting is the same for all 5 zones. In summer operation condition (35-36 terminals closed) Anti-freezer condition set off referred zone.
- *4) It's possible to limitate number of installated zones .
 So pressing ZONE key only enabled zones will be selected
- *5) *tYPE* =1 : Normal chronothermostat mode.

tYPE =2 : Optimization working mode.

In this mode **HD97** uses experience acquired in previous warming operation to arrive at required temperature just in time.

During "anticipation" CONF light flashes.

Press + and **COPY** together for view computated anticipation for first morning warm-up or press - and **COPY** together to view computated anticipation on lasrt warm-up.

***6)** Maximum time (hours) of anticipated optimization working mode.

*7) Delay (seconds) on circulation pump start: positive values imposes an operation delay time from zone on to pump on (during this time pump lamp flashes), negative values impose a delay to zone putting immediately on the pump (during this time on lamp flashes).

*8) For differential action see Working diagrams.